YANMAR SERVICE NEWS					
Subject	Design Change of Indicator Cock		No.: 17-2-G-10-009-L-rev.1 Dec. 2017		
Engine Mod	6EY18, 6EY22, N21	Use	Marine Propulsion & Aux. Industrial		
Linginic Wiodi		Engine Nos.			

In several markets, the indicator cock blow-by, after use of short time, has been caused sporadically. The contributing factors considered are forgetting to fasten, catching foreign substance and premature corrosion due to faulty combustion. In this relation, to raise the sealing performance and corrosion-resistance, we have changed the indicator cock design as follows. Please refer to this design change when you need to refit the cock.

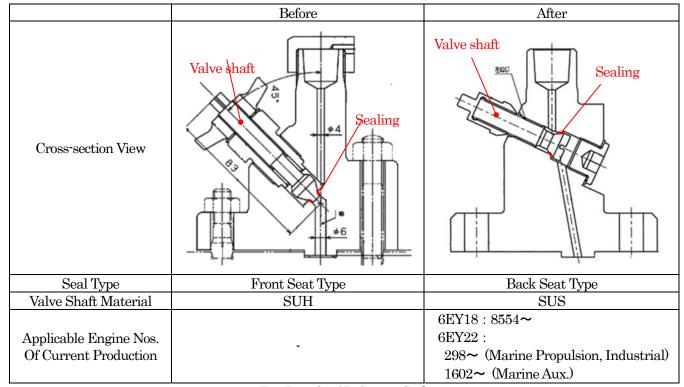


Fig. Details of Indicator Cock

Table. List of Necessary Parts

Part No.	Part Name	Q'ty/Cyl.
146623-15200	Indicator cock assembly	1
26216-120352	Stud bolt M12×35	2
26706-120002	M12 nut	2
23414-120000	Packing	1
146623-13950	Insulator	1

^{*}Insulator is necessary because surface temperature rises.

ヤンマー株式会社 エンジン事業本部 特機エンジン統括部 品質保証部 Power Solution Business Approved Checked Prepared

^{*}T handle for the indicator cock is not changed.